

# A practical guide to maximizing the Reversed Phase LC (RPLC) separation's peak capacity.

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I.A. Haidar Ahmad, M.R. Filgueira, P.W. Carr

# Outline

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1. Background
2. Trends vs. different operational parameters
3. General approach

Maximise peak capacity rapidly

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# 1. Background

# Method development is expensive

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Multivariate relationship between practical parameters:

- I. Gradient time ( $t_G$ )
- II. Temperature ( $T$ )
- III. Flow rate ( $F$ )
- IV. Final eluent composition ( $\Phi_{final}$ )

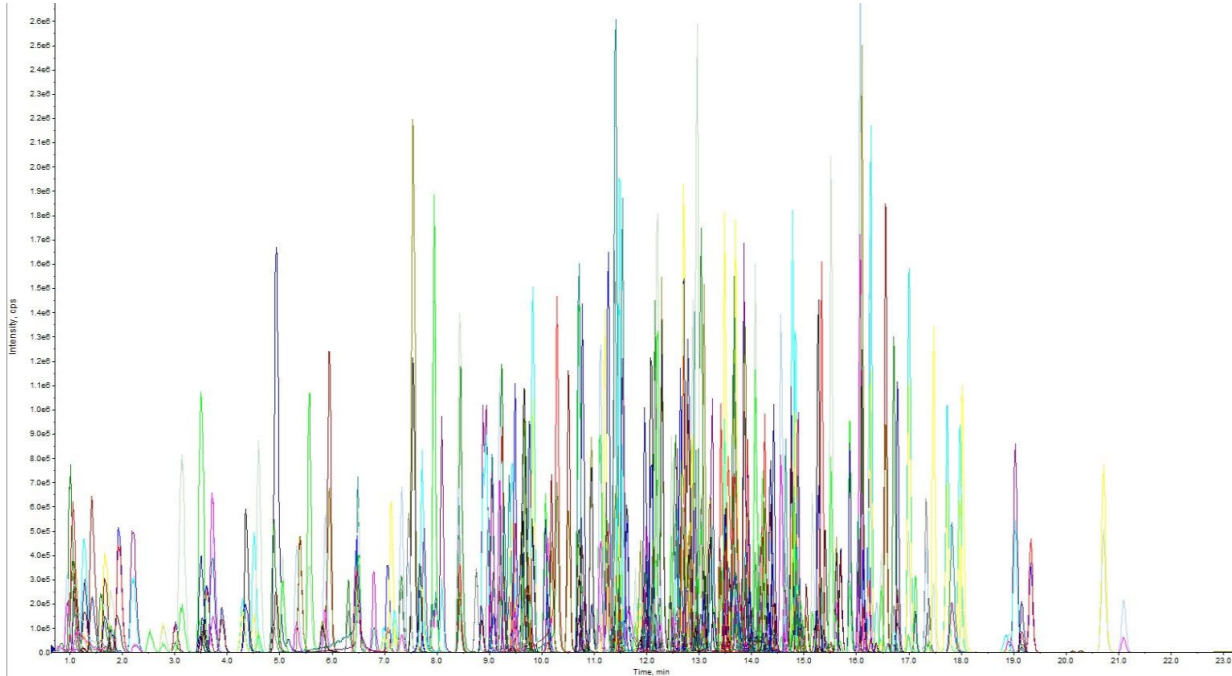
Understanding the trends - can help you develop methods fast

Maximize  $n_c$  rapidly



# LC-MS/MS Analysis of 300 Pesticides

## Maximized $n_c$ rapidly



Column: Avantor® ACE® UltraCore 2.5 SuperC18  
Particle Size: 2.5  $\mu$ m  
Dimensions: 100 x 2.1 mm  
Mobile Phases: A: 5 mM ammonium formate in H<sub>2</sub>O/MeOH (9:1 v/v)  
B: 5 mM ammonium formate in H<sub>2</sub>O/MeOH (1:9 v/v)

Gradient:

Time (mins)	% B
0.0	30
0.5	30
15.0	100
22.0	100
22.1	30
27.0	30

Flow Rate: 0.3 mL/min  
Injection: 6  $\mu$ L  
Temperature: 24°C  
Detection: AB SCIEX 4000 QTRAP  
TurbolonSpray ESI positive mode  
Capillary voltage: 5000 V  
Heater gas temperature: 450 °C  
Sample: Sample prepared using QuEChERS methodology.  
Method validated using cucumber matrix spiked at 0.01 mg/kg. 265 analytes successfully validated (analytes in blue).

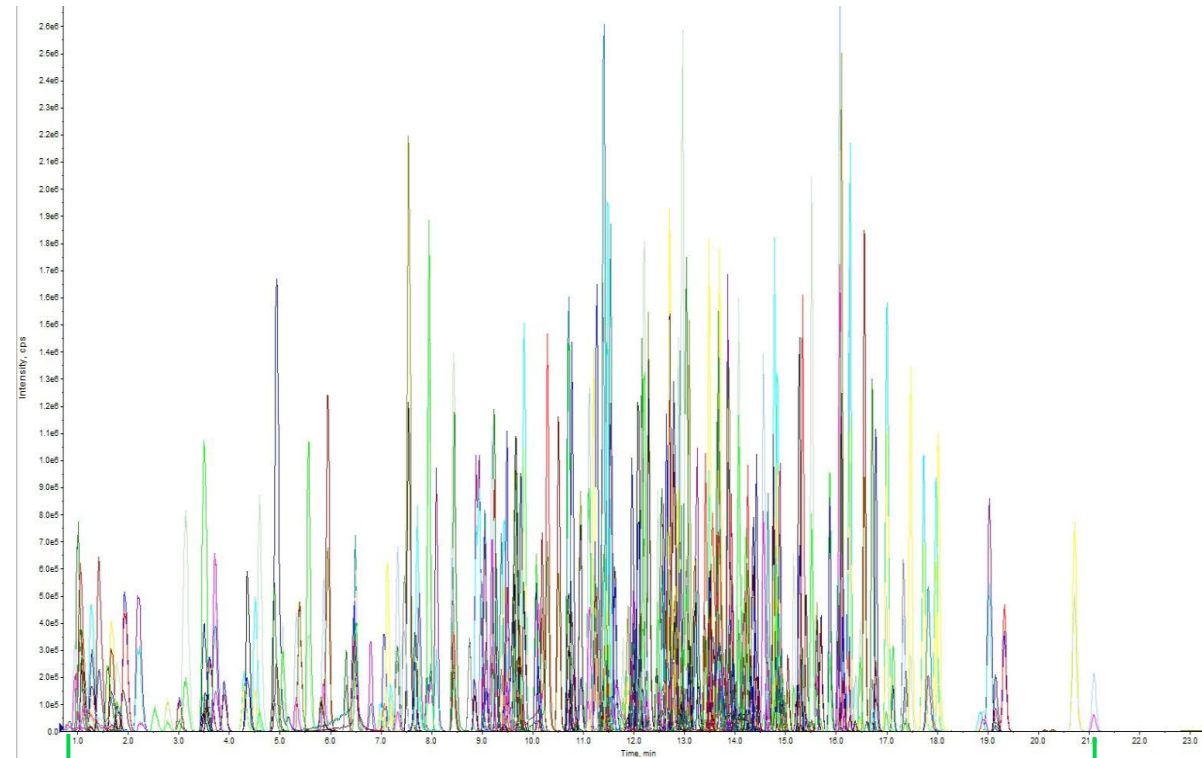
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# Measuring the LC separation's sample peak capacity

$$n_c = \frac{t_{R,last} - t_{R,first}}{4\sigma_{avg}}$$



$$n_c = \frac{\text{separation window}}{\text{average peak width}}$$



$t_{R, First} = 0.3 \text{ min}$

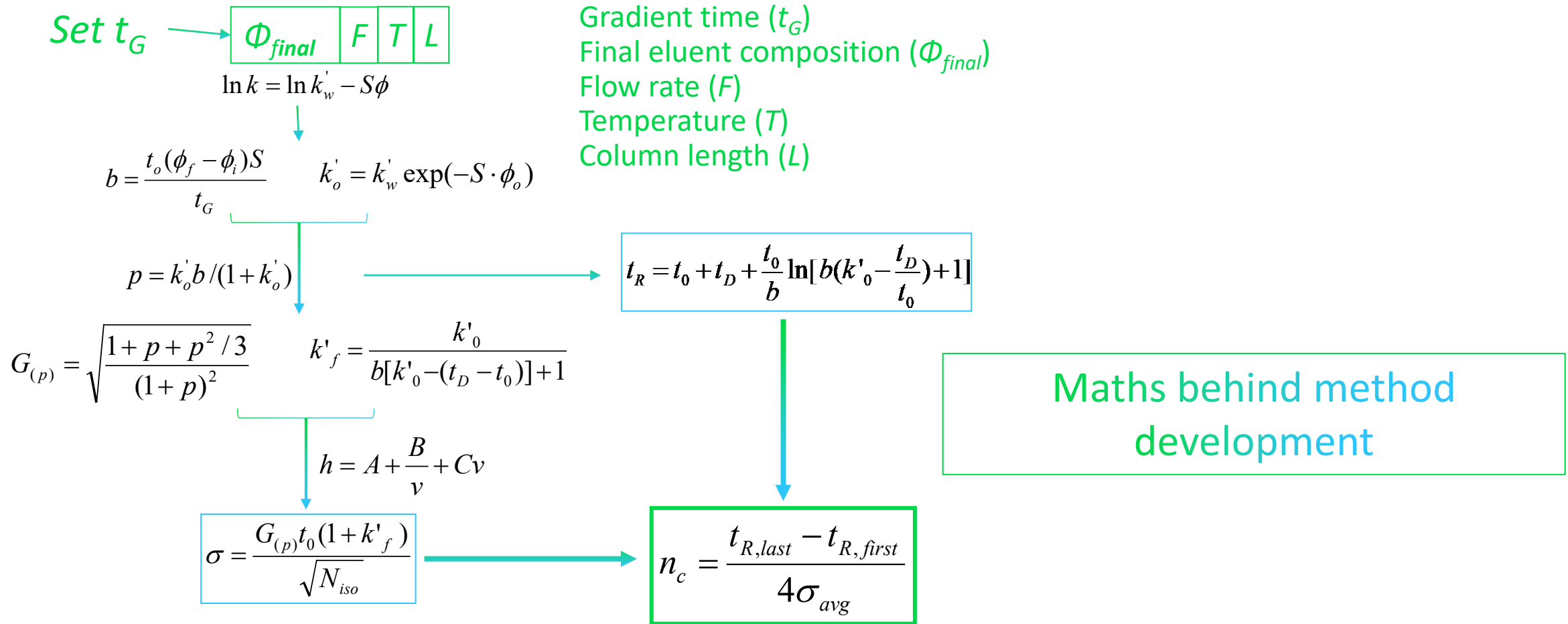
$t_{R, Last} = 21.1 \text{ min}$

$$n_c = 20.8 / 0.25 = 83$$

Dolan JW, Snyder LR, Djordjevic NM, Hill DW, Waeghe TJ. J. Chromatogr. A. 857 (1999) 1–20.

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# Roadmap for low molecular weight (LMW) samples



A. Soliven, I.A. Haidar Ahmad, M.R. Filgueira, P.W. Carr, *J. Chromatogr. A* 1273 (2013) 57.

L.R. Snyder, J.W. Dolan, *High-Performance Gradient Elution: The Practical Application of the Linear-Solvent-Strength Model*, John Wiley & Sons, Inc., 2007.

# Key aspects - LMW modelling retention time

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- LSS model: dependence at different temperatures ( $T$ )

$$\ln k'_w = A_k + B_k T + C_k \ln T \quad S = A_s + B_s T$$

- “Performance” of the column at different  $L$  &  $F$

$$h = a + b/v + cv$$

- Diffusion coefficients ( $T$  dependent)

1. Viscosity → Chen and Horvath approximation
2. Diffusion coefficient → Wilke–Chang approximation

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# ✓ Computational approach

## $t_R$ experimental vs. $t_R$ predicted

$T$ (°C)	$t_g$ (min)	Av. Exp. $t_R$ (min)	Predicted $t_R$
40	5	3.2	3.2
	15	4.0	4.0
	45	4.5	4.5
60	5	2.5	2.5
	15	2.9	2.9
	45	3.0	3.0
80	5	1.8	1.9
	15	2.0	2.0
	45	2.1	2.1

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## 2. Trends in $n_c$ vs. practical parameters

Gradient time ( $t_G$ )

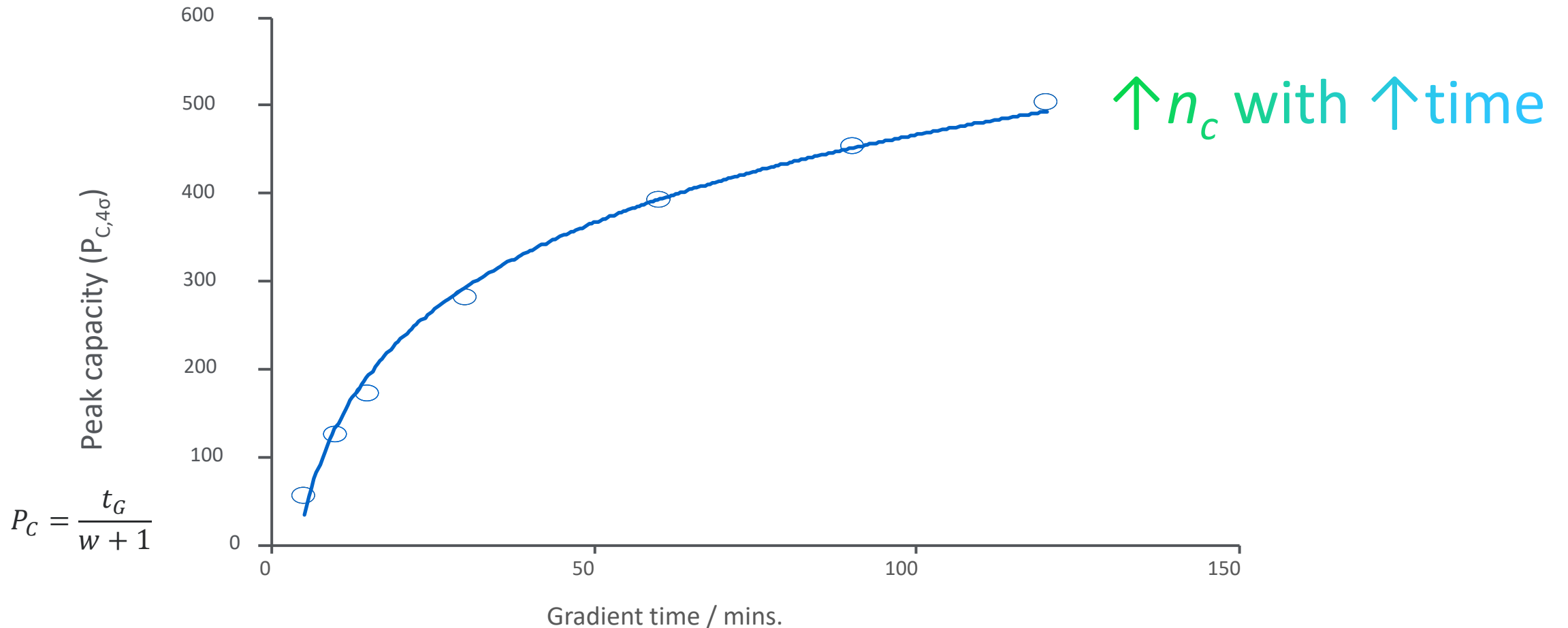
Temperature ( $T$ )

Flow rate ( $F$ )

Final eluent composition ( $\Phi_{final}$ )

# Complex relatively larger molecules: fixed $L$ , effect of $t_G$

X. Wang, W.E. Barber, P.W. Carr, *J. Chromatogr. A* 1107 (2006) 139-151.



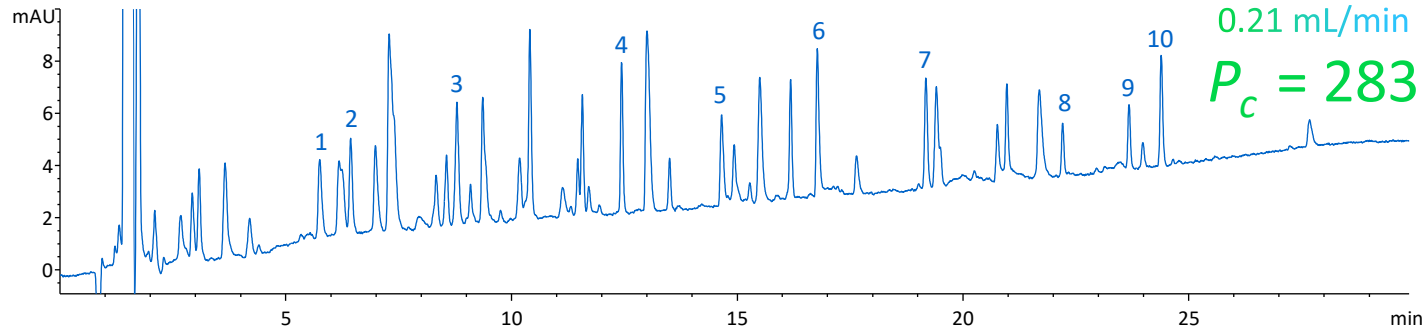
Column: Avantor® ACE® UltraCore 2.5 SuperC18, 150 x 2.1 mm; Mobile phase: A = 0.05% TFA in H<sub>2</sub>O, B = 0.05% TFA in MeCN; Gradient: 10-40% B; Flow rate: 0.21 mL/min; Temperature: 60°C; Detection: UV, 214 nm; Injection volume: 20 µL; Sample: BSA tryptic digest.

# Complex relatively larger molecules: fixed $L$ , effect of $F$

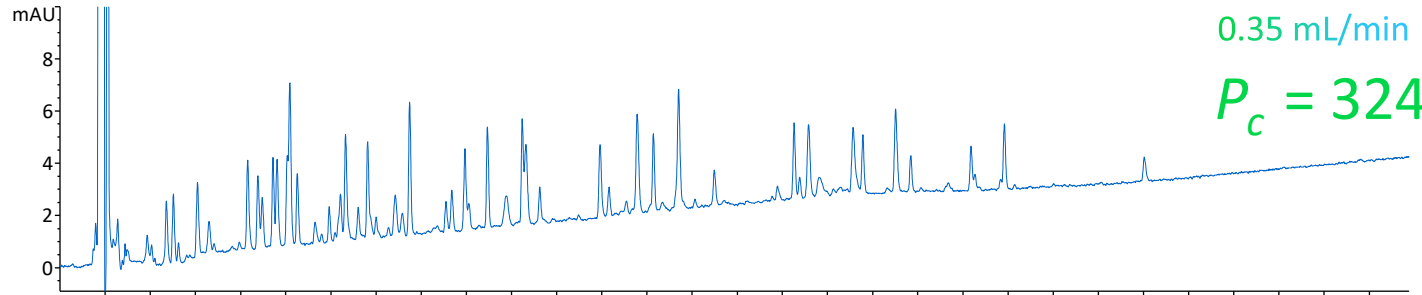
*J. Chromatogr. A 1107 (2006) 139-151.*

$$P_c = \frac{t_G}{w + 1}$$

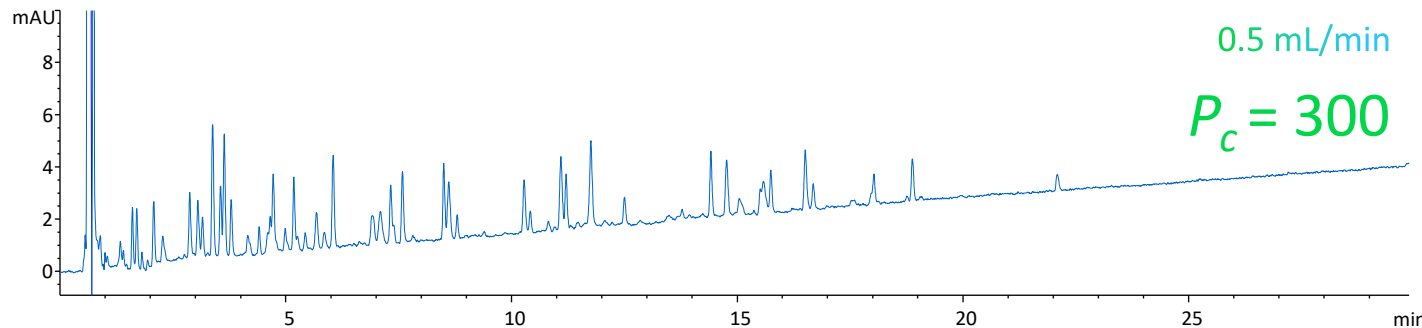
0.21 mL/min  
 $P_c = 283$



0.35 mL/min  
 $P_c = 324$



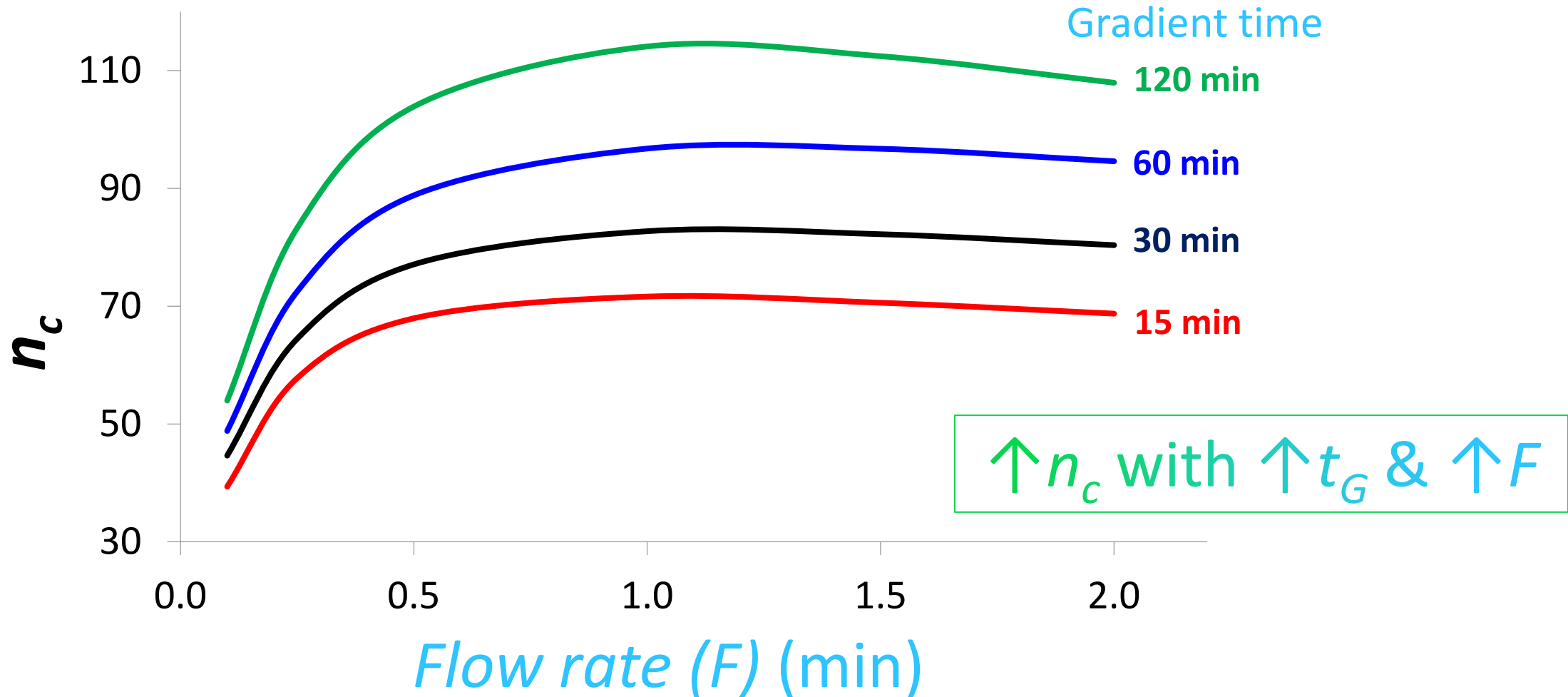
0.5 mL/min  
 $P_c = 300$



$\uparrow n_c \neq \uparrow F$   
 $F$  must be optimized  
optimized

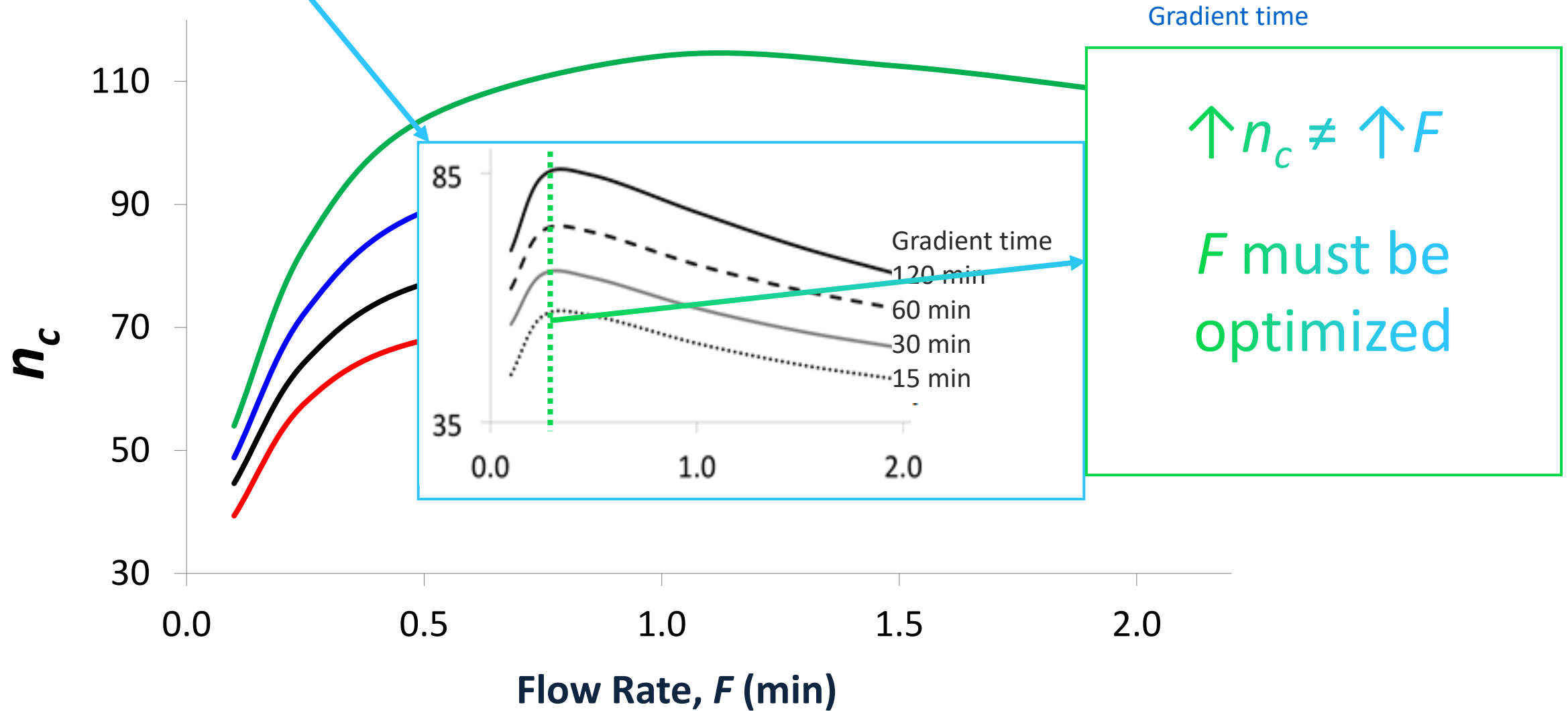
Column: Avantor® ACE® UltraCore 2.5 SuperC18, 150 x 2.1 mm; Mobile phase: A = 0.05% TFA in H<sub>2</sub>O, B = 0.05% TFA in MeCN; Gradient: 10-40% B in 30 minutes; Temperature: 60°C; Detection: UV, 214 nm; Injection volume: 20 µL; Sample: BSA tryptic digest.

# Complex small molecules: fixed $L$ , effect of $F$ and $t_G$



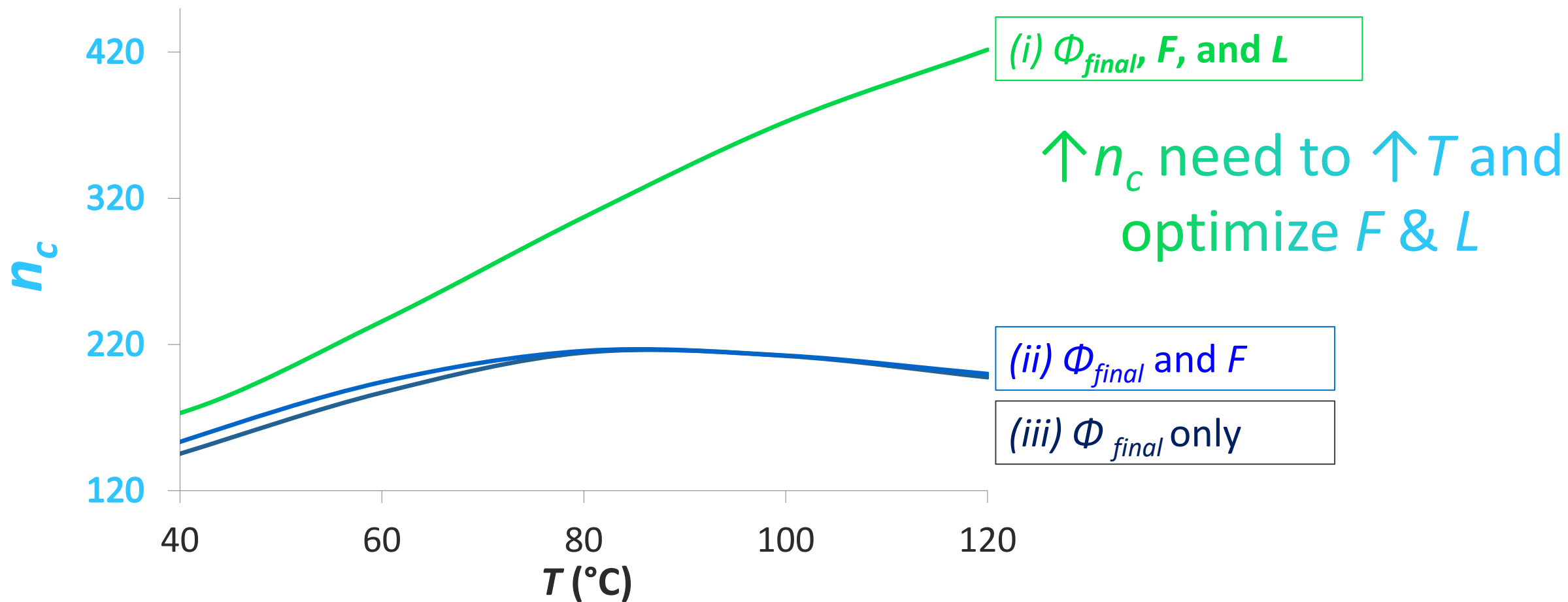
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# Effect of solute size (replaced with larger $D_m$ )



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# Different optimisation strategies



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## 3. General approach for complex samples



# Protocol for peptides

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## Column length is fixed:

1. Select the maximum allowable gradient time
2. Select the highest tolerable temperature
3. Optimize the flow rate
4. Adjust the final mobile phase ( $\phi_{final}$ ) so that the last solute elutes at the end of the gradient

*X. Wang, W.E. Barber, P.W. Carr, J. Chromatogr. A 1107 (2006) 139-151.*

# Protocol for small molecules

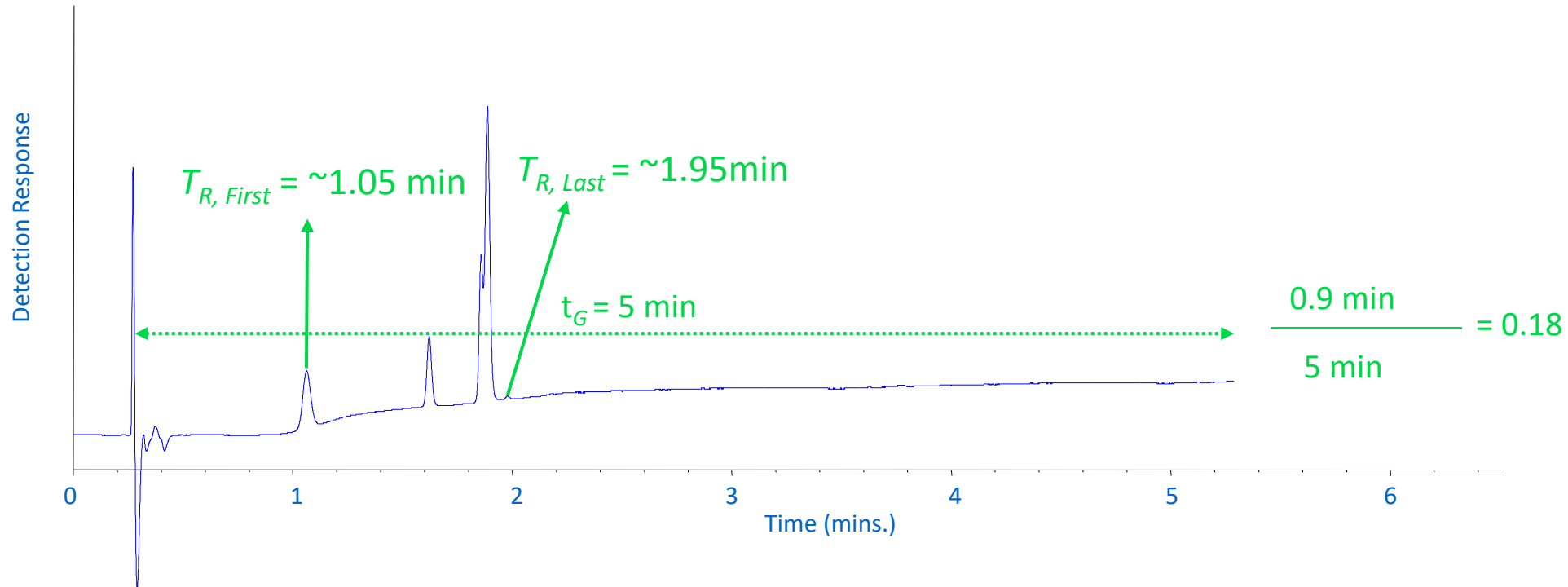
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- Run the Snyder-Dolan (S-D) test 5-100%B screening gradient
  - Using your sample of interest (not a standardised test mixture)
- Use the S–D test as above to determine if it is advisable to separate the mixture by gradient elution.
- To “pass” the S-D test
  - The solutes should occupy more than 25–40% of the gradient window ( $T_{R, Last} - T_{R, First} )/t_G \geq 0.25-0.40$ )
- If use of a gradient is deemed inappropriate the protocol to maximise peak capacity will probably not work.
- Instead one should use an optimized isocratic separation.

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# S-D test: 5-100%B screening method

The solutes should occupy more than 25–40% of the gradient window  $(T_{R, Last} - T_{R, First})/t_G \geq 0.25-0.40$

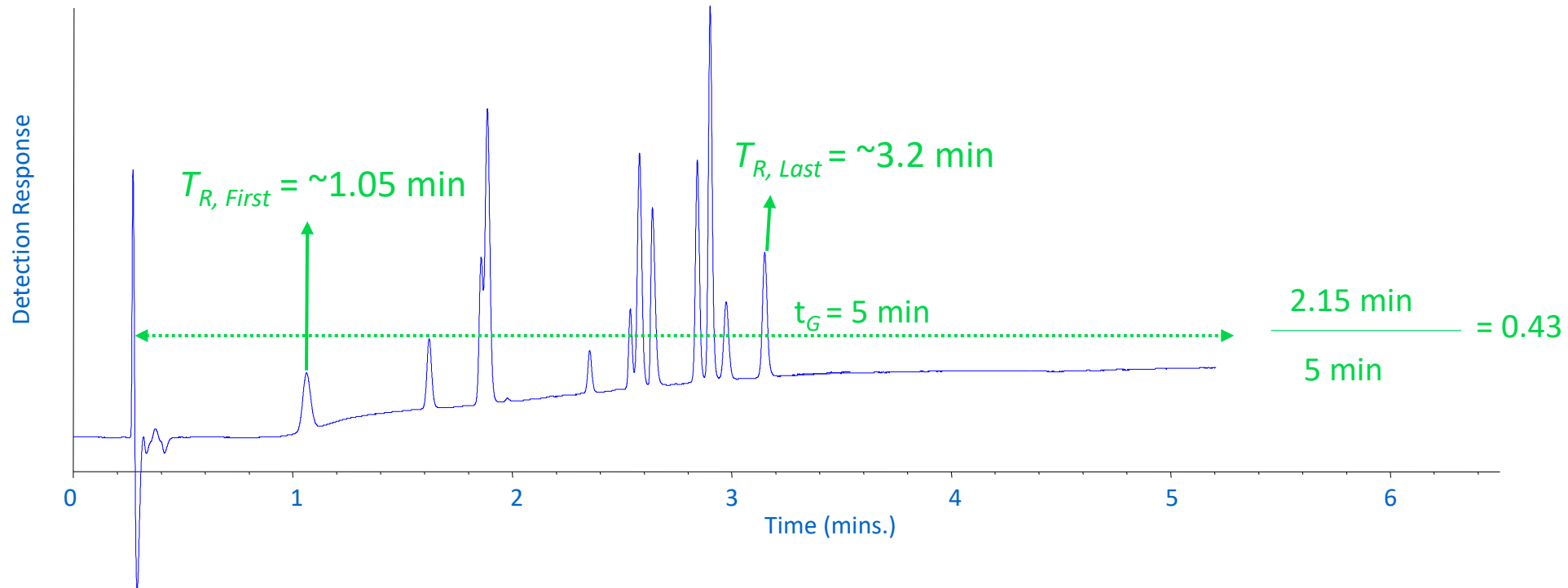


- The solutes occupy 18% of the gradient window
- Do not follow protocol to maximise peak capacity
- Requires isocratic mobile phase conditions

L.R. Snyder, J.W. Dolan, *High-Performance Gradient Elution: The Practical Application of the Linear-Solvent-Strength Model*, John Wiley & Sons, Inc., 2007.

# Smaller molecules – Snyder-Dolan (S-D) Test

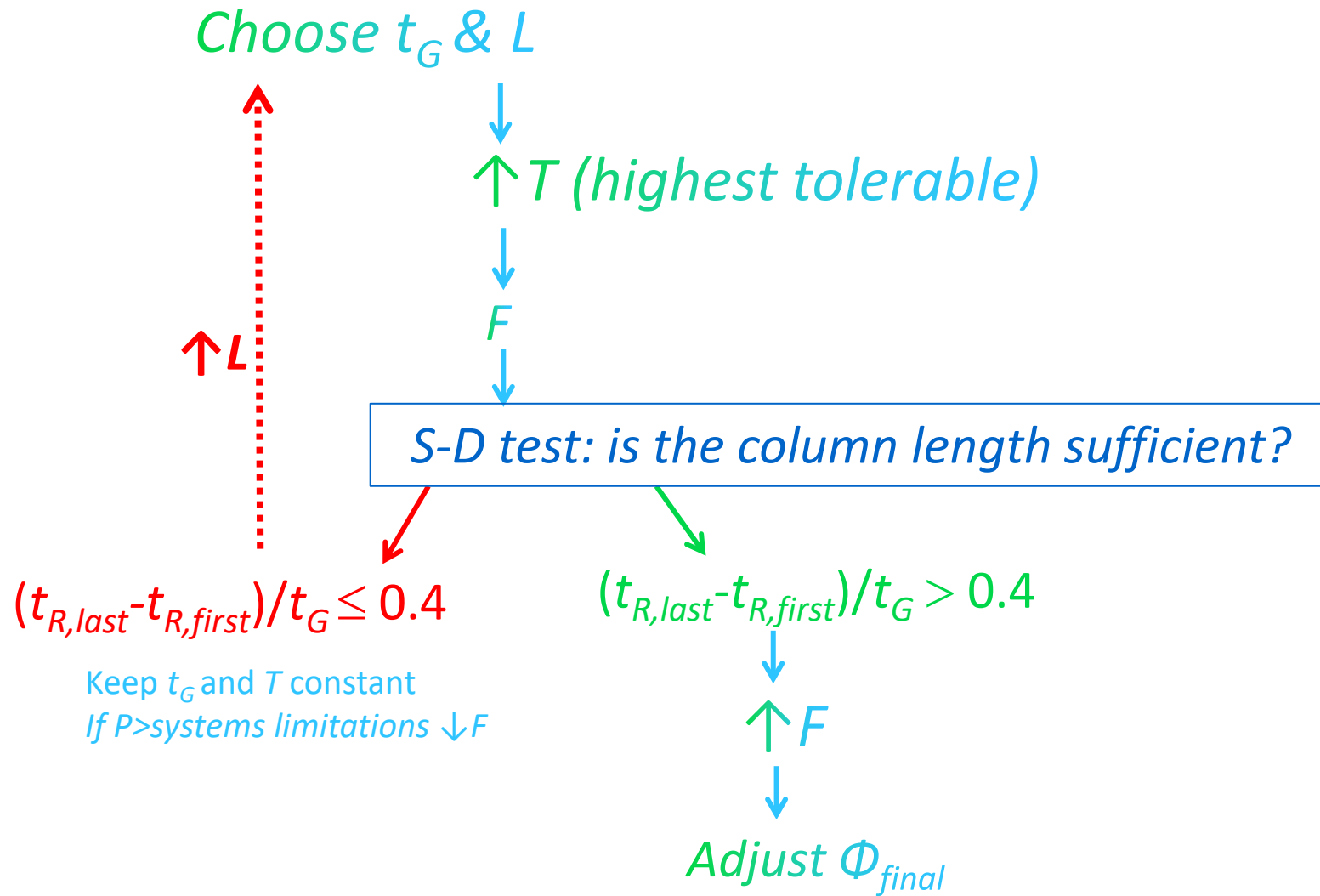
The solutes should occupy more than 25–40% of the gradient window  $(T_{R, Last} - T_{R, First})/t_G \geq 0.25-0.40$



- The solutes occupy 43% of the gradient window
- Proceed with the protocol to maximise peak capacity
- Requires gradient mobile phase conditions

L.R. Snyder, J.W. Dolan, *High-Performance Gradient Elution: The Practical Application of the Linear-Solvent-Strength Model*, John Wiley & Sons, Inc., 2007.

# Maximise $n_c$ for LMW complex samples



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# Robustness of the protocol

## 20 combinations of $t_g$ & L Protocol optimisation vs. Solver\* optimisation

Max. differences: F 0.3 mL/min,  $\Phi_{final}$  0.02 &  $n_c$  3 %

L (cm)	$t_g$ (min)	$n_c^*$	$n_c^S$	F (mL/min)	F <sup>S</sup> (mL/min)	$\phi_{final}^*$	$\phi_{final}^S$	P' (bar)	P <sup>S</sup> (bar)
5	5	72	72	3.5	3.2	0.29	0.3	398	362
	15	- <sup>b</sup>	-	-	-	-	-	-	-
	30	-	-	-	-	-	-	-	-
	60	-	-	-	-	-	-	-	-
	120	-	-	-	-	-	-	-	-
10	5	80	81	1.7	1.8	0.44	0.44	382	400
	15	119	119	1.7	1.8	0.30	0.30	382	400
	30	-	-	-	-	-	-	-	-
	60	-	-	-	-	-	-	-	-
	120	-	-	-	-	-	-	-	-
20	5	71	73	0.9	0.9	0.62	0.61	380	400
	15	118	120	0.9	0.9	0.46	0.46	380	400
	30	148	150	0.9	0.9	0.38	0.37	380	400
	60	-	-	-	-	-	-	-	-
	120	-	-	-	-	-	-	-	-
40	5	42	45	0.4	0.4	0.85	0.83	375	400
	15	97	100	0.4	0.4	0.63	0.62	375	400
	30	130	135	0.4	0.4	0.54	0.53	375	400
	60	163	167	0.4	0.4	0.45	0.44	375	400
	120	201	207	0.4	0.4	0.37	0.36	375	400

Note: \*Solver is a free optimisation add-on tool in Microsoft Excel

<sup>a</sup> Fixed variables:  $\phi_{initial} = 0.05$  and  $V_D = 0.30$  mL, particle size = 3.5  $\mu$ m, 2.1 mm i.d.,  $T = 70^\circ\text{C}$ . \* denotes computed results following the new protocol and <sup>S</sup> denotes results obtained by Solver.

<sup>b</sup> - denotes the choice of L and  $t_g$  did not pass the S-D test.

J. Chromatogr. A 1273 (2013) 57.

# Application of the protocol

Maximised  $n_c$  rapidly - fast method development

## $n_c$ 170 for the sample matrix (maize seed extract)

Often used for 2DLC separations

Experimental conditions:

$t_G = 15$  min

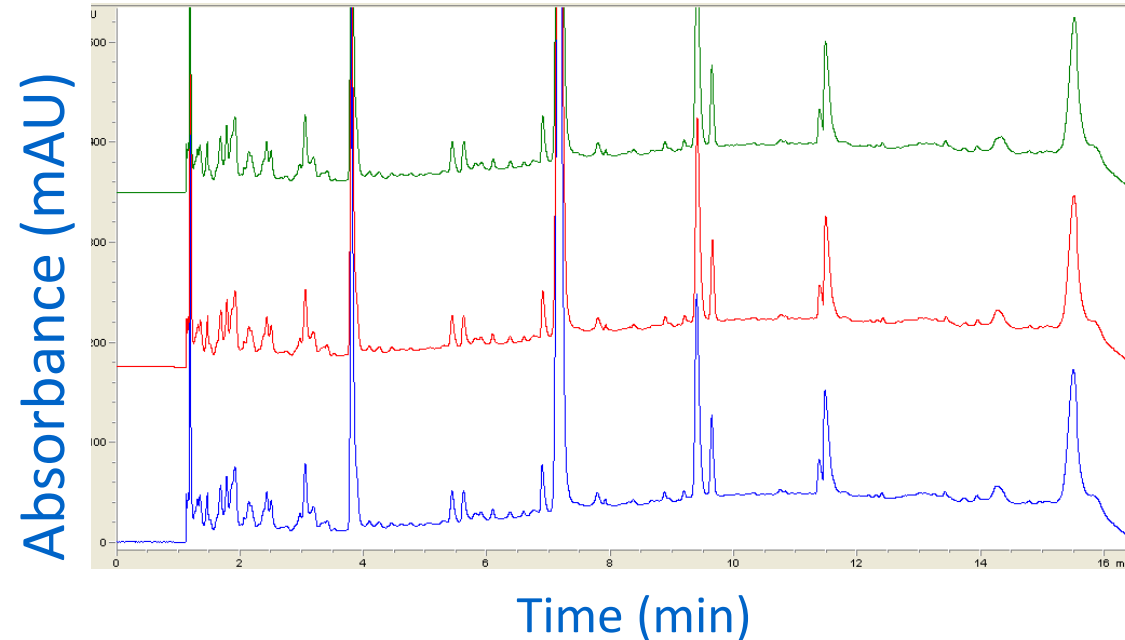
$L = 10$  cm (2.1 mm i.d)

$T = 70^\circ\text{C}$

$F = 1.3$  mL/min

$\Phi_{final} = 0.38$

Delayed inj. 5  $\mu\text{L}$  of sample  
( $t_D = 0.87$  min)



Median peak width:

Maize = 0.084 min

Standard set of indoles = 0.080 min

# Outline

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1. Background
2. Trends vs. different operational parameters
3. General approach and alternative strategies

Maximise peak capacity rapidly



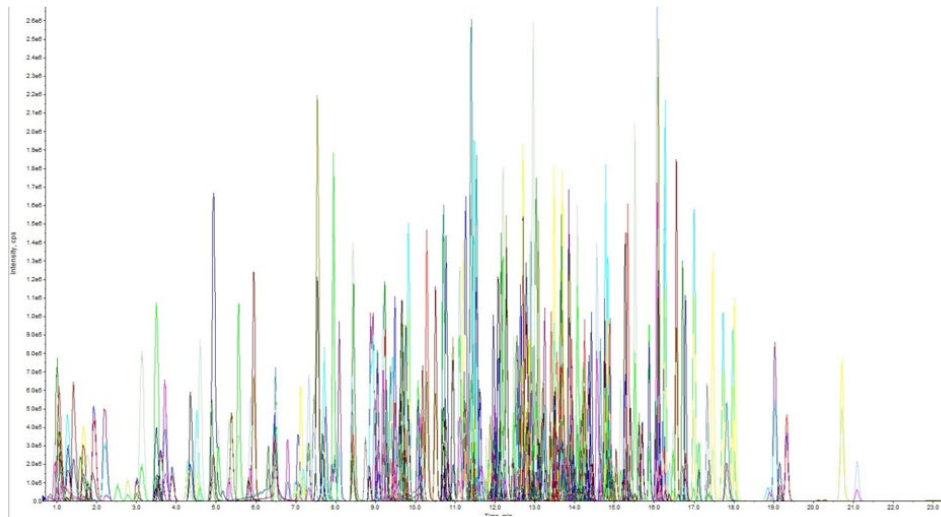
# Acknowledgements

## Avantor Associates

- Reviewing content: Gemma Lo, Tony Edge, and Gemma Howse
  - Previous R&D contribution: Lauren Hampton
- Imad Haidar Ahmad, Marcelo Filgueira, Xiaoli Wang, and Peter Carr

# Thank you

## Maximized $n_c$ rapidly



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