



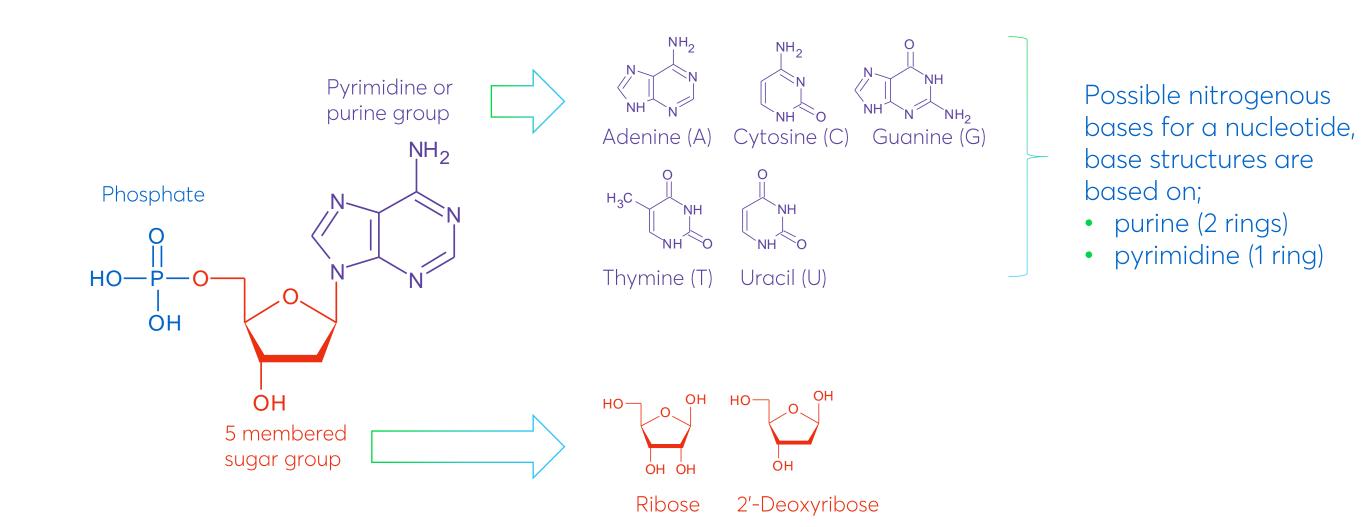
Optimising the extraction of oligonucleotides by SPE

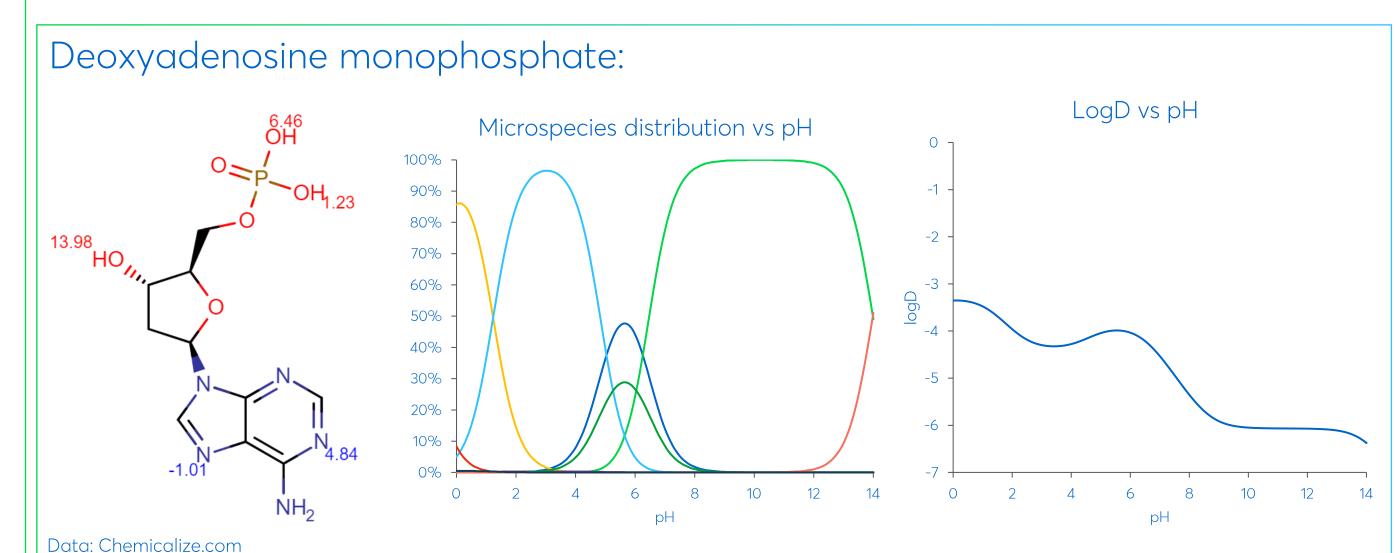
Colin Pipe¹, David Dunthorne¹, Tony Edge¹, Matt James¹ and Ed Faden²

¹Avantor, Theale, Reading, Berkshire RG7 4PE, UK, ² MAC-MOD Analytical Inc., 103 Commons Court, PO Box 587, Chadds Ford, PA 19317 USA

1. Background

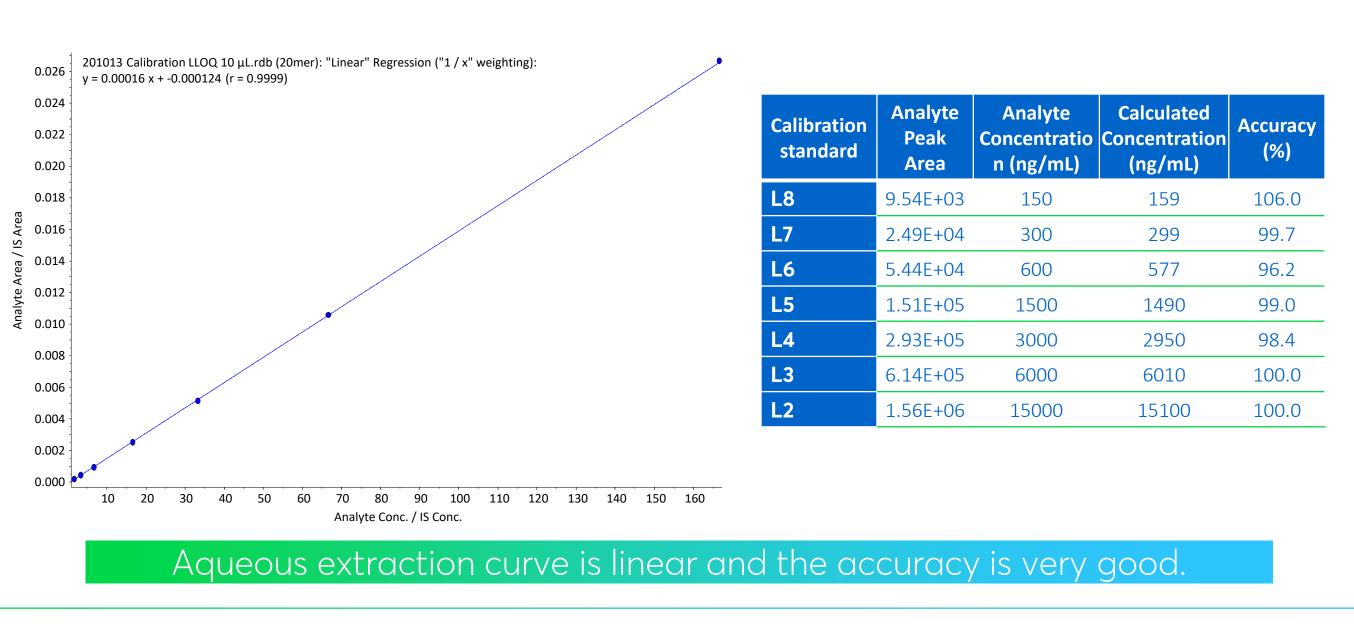
Oligonucleotides are receiving substantial interest from the pharmaceutical market due to their enhanced efficacy and lower toxicity in a variety of therapeutic areas.





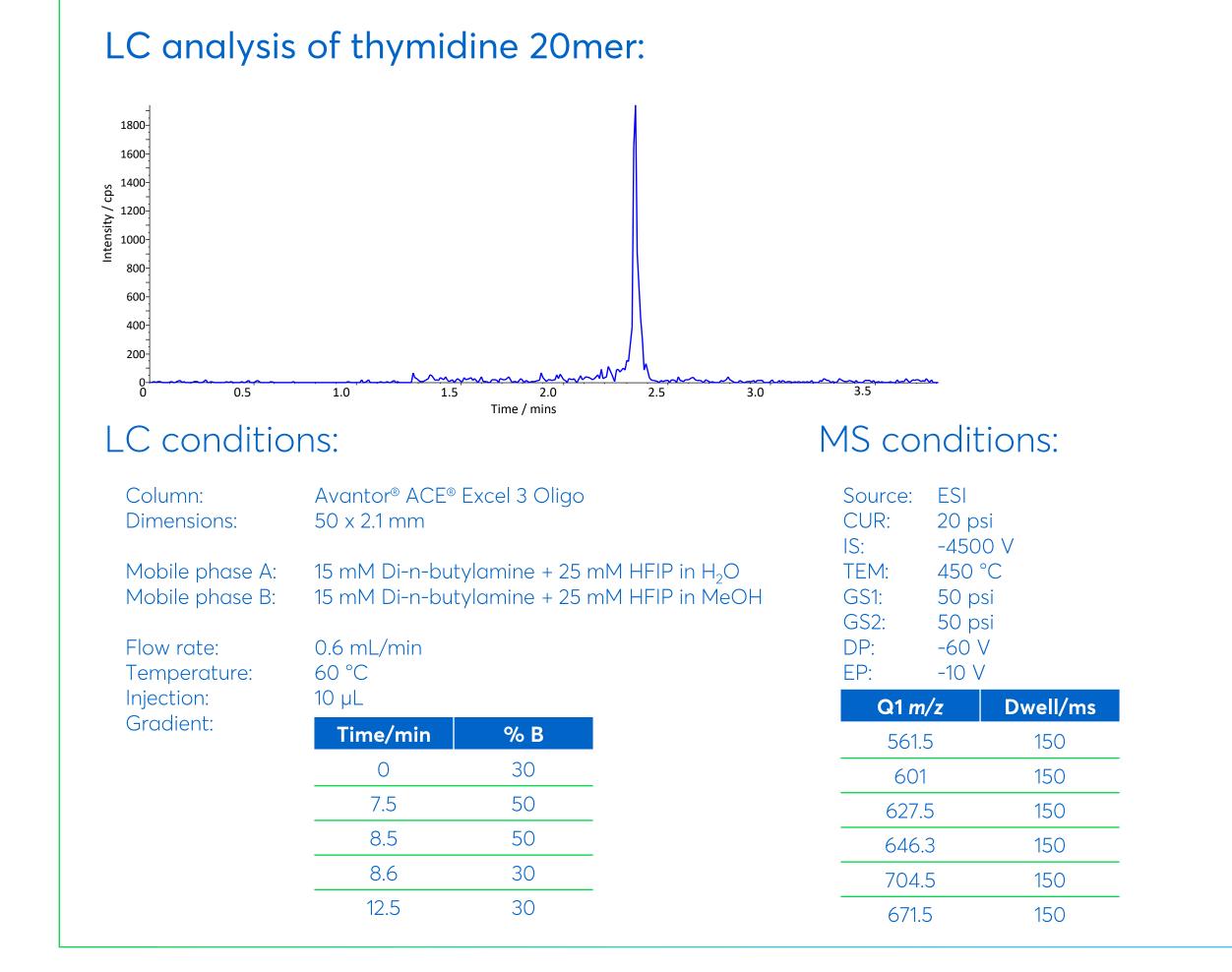
For a single nucleotide, the number of possible charge states is very high and the logD plot is very complex, implying that oligos will be incredibly complex. This results in challenges producing a stable assay. This poster will look at an approach that will optimise the extraction methodology.

4. Aqueous extraction curve



2. Chromatography + LC-MS conditions Ion pair chromatography was used for the separation of a series

of oligonucleotides, this was based on a previous application note.



Initial SPE protocol for plasma analysis - J.T.Baker® BAKERBOND®

1 mL 10% plasma with 0.1% FA (aq)+ IS

 $4 \times 250 \mu L 400 \text{ mM}$ TEA in Water

30 mg 96 well SPE plates, Diamino (NH/NH2) p/n - 7089-P30

Not optimised

1 mL FA in Water

1 mL FA in MeOH

Residual matrix levels monitored, specifically phospholipid

Lack of optimised wash conditions results in increasing amounts

Re-equilibration: 1 mL 0.1% FA in Water

Method used to process a series of plasma samples.

of phospholipids due to build-up on column.

5. Matrix removal

Wash:

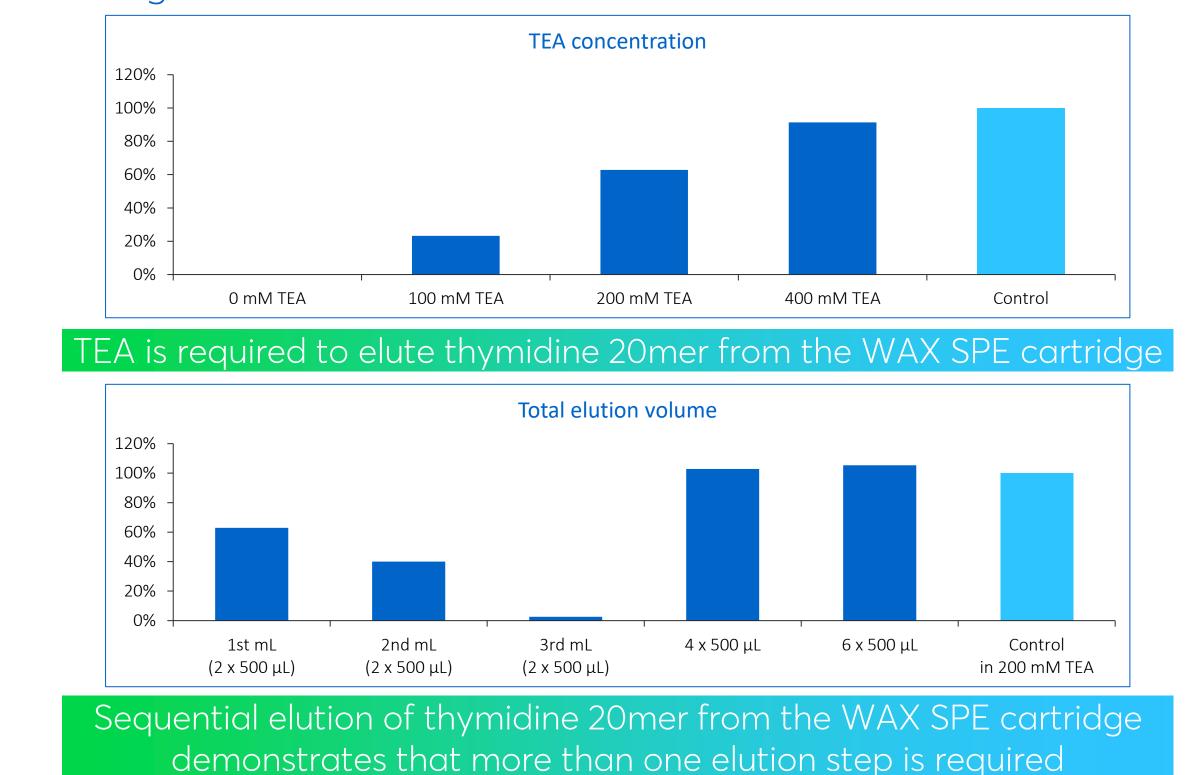
Elute:

concentration.

3. Optimisation of elution conditions

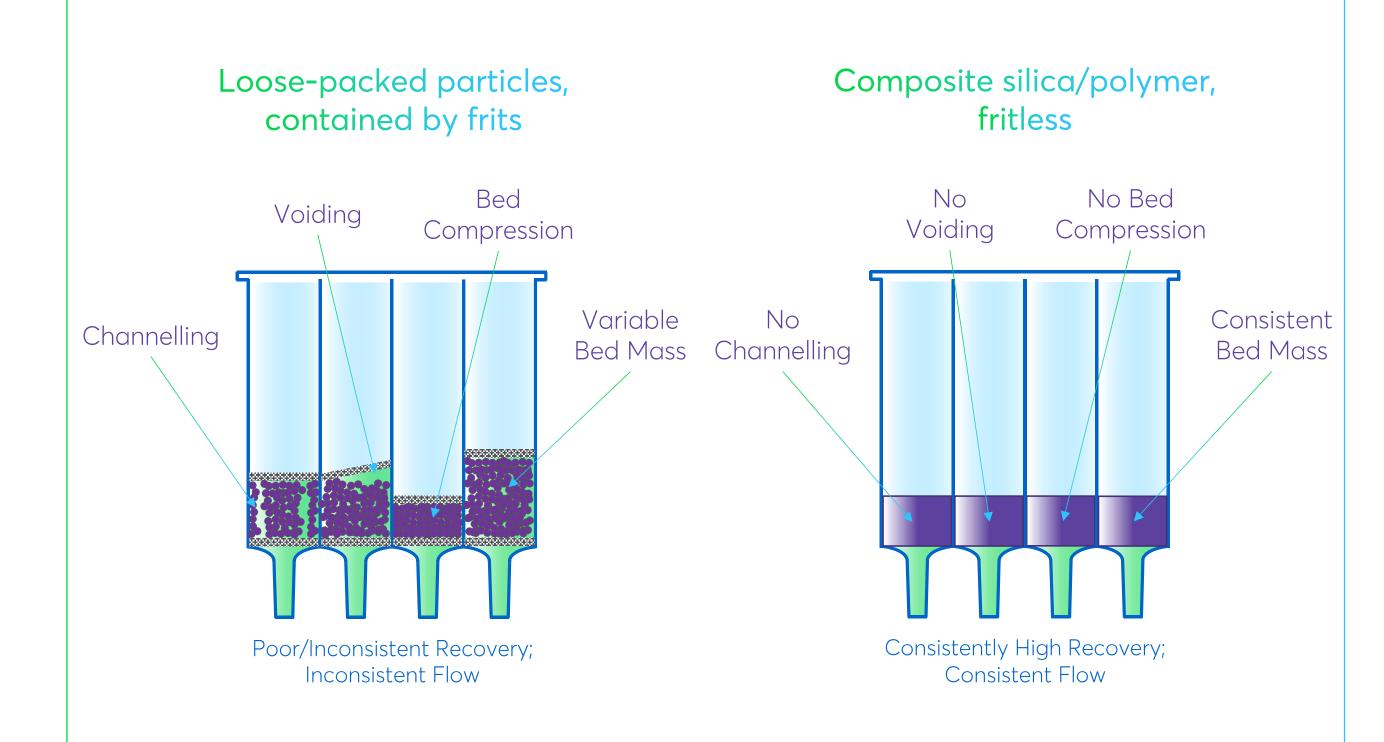
Oligonucleotides are negatively charged, and hence a weak anion exchange sorbent (WAX), which has the opposite charge, was chosen as this allowed initial retention and elution by changing the charge state on the sorbent.

Aqueous samples of thymidine were loaded onto a WAX SPE cartridge and eluted under different conditions.



6. Use of composite materials

A novel composite material was employed during the method development which reduced the inconsistencies of loose packed SPE formats.

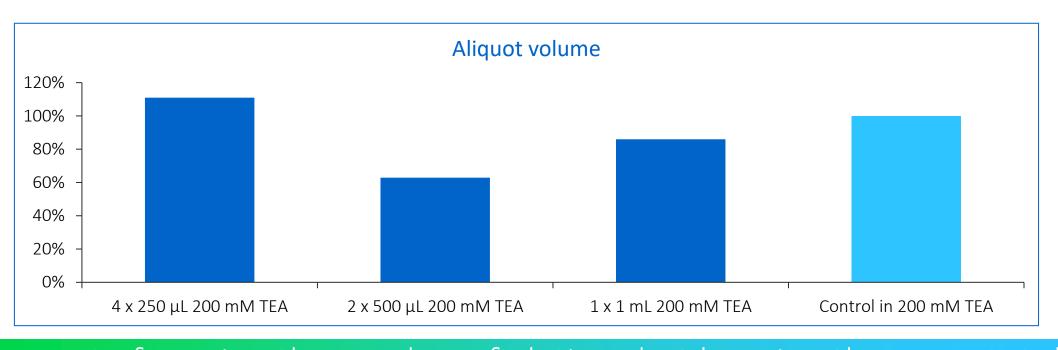


Schematic overview of the challenges associated with loose packed SPE compared to composite SPE

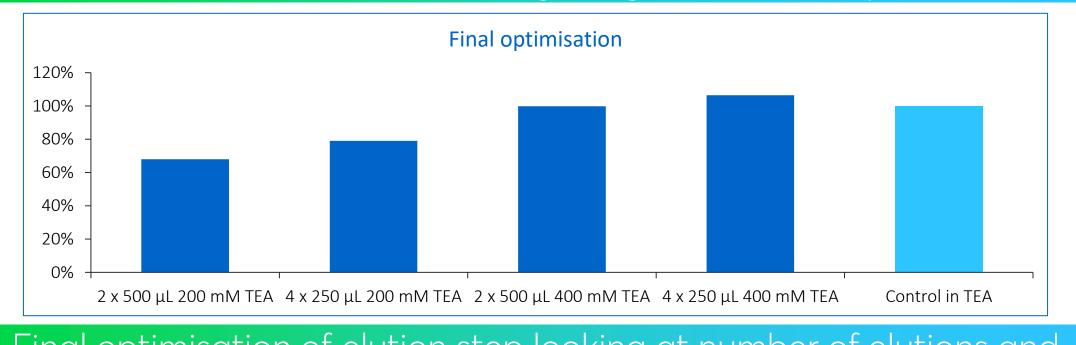
- Recovery from the novel composite material compared to loose packed SPE.
- More uniform flow through the composite material results in much better consistency.

3.(contd.) Optimisation of Elute conditions

It is evident that optimisation of the elution step is critical to ensure full recovery of the oligonucleotide. Different oligonucleotides may need different elution conditions, but the proposed strategy ensures that this stage can be optimised efficiently.



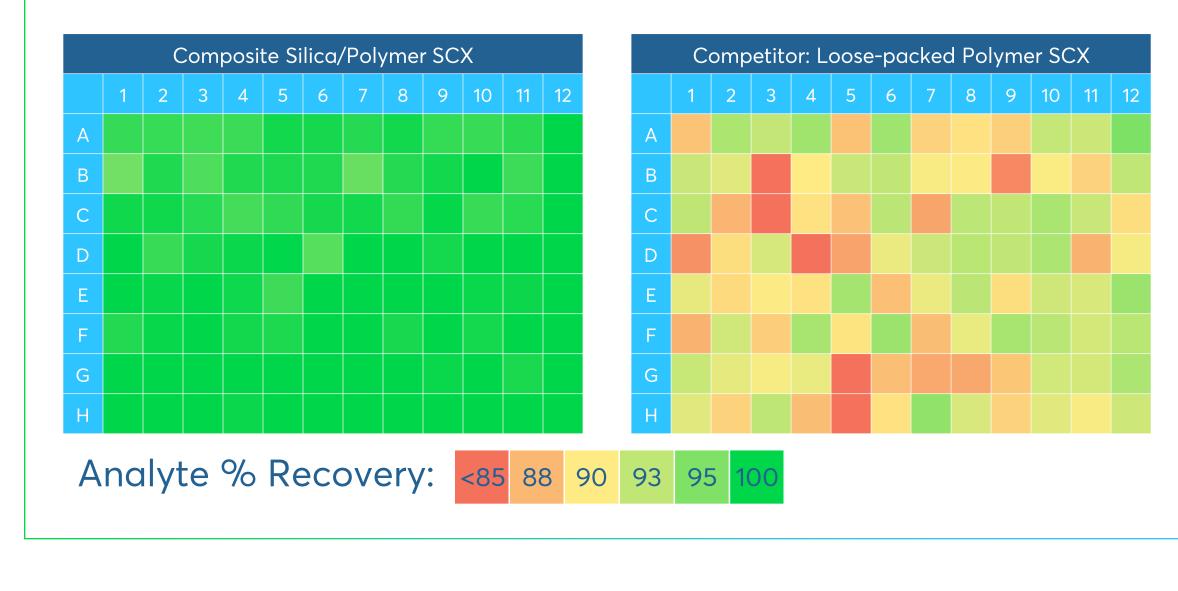
Impact of varying the number of elutions but keeping the same total volume. More elutions gives greater recovery.



Final optimisation of elution step looking at number of elutions and also the concentration of TEA.

6. (contd.) Use of composite materials

Comparison of composite and loose packed spe format



7. Conclusions and Future work

- Optimisation of the extraction process by initially using purely aqueous solutions allows optimisation of the chemistry, without the complexity of a matrix.
- The use of a novel composite form of the SPE media improves the extraction performance reducing the potential for failed sample analysis.
- Subsequent work will look to optimise the digestion and wash steps to ensure that matrix components are effectively removed.



Optimisation of the elution for an aqueous solution of thymidine 20mer allowed the determination of an extraction curve for aqueous samples. This would allow the linearity of the assay performance to be calculated as well as the robustness of the chemistry aspect of the extraction procedure. Salicylic acid was used as an internal standard.

